

AIR & GAS FILTRATION, SEPARATION SOLUTIONS





WHY CHOOSE AAG TECHNOLOGY!

- AAG MAKINA PRODUCING THE LATEST TECHNOLOGY SINCE 1986
- ▶ INNOVATIVE & PATENTED PRODUCTS IN THE WORLD
- ▶ LOCAL MANUFACTURER WITH THE MOST REFERENCES IN THE SECTOR
- EXPERT TECHNICAL STAFF ON THIS TOPIC IN BEFORE AND AFTER SALES
- EXPORT OVER 30 COUNTRIES / WIDE SERVICE NETWORK





COMPAC

Compressed Air **Refrigeration Dryer** COMPAC 900 - 120.000 Series

04/09



BLOWER PURGE DESICCANT DRYERS

2% Air Loss, Zero Purge Cooling PDP=-40°C/-70°C

18/21



OIL MIST ELIMINATORS

Oil Mist Separation



WATER SEPARATORS

Manual / Mini Float / Waiting / Discharge Time Setting Adjusted / Zero Air Loss

36/37



LASER AIR DRYER

Quality Compressed Air for Laser / Plasma Systems









ACT ACTIVATED CARBON TOWER

Compressed Air, Oil and Dust

Oil Burner and Odor Holder Filters

ADSORPTION AIR

Heatless Desiccant Drvers PDP= -20°C/-40°C/-70°C

DRYERS

10/17

AIR FILTER

Retention Filters

22/27

34/35

ZEROMAT

Timed Drain Systems

38/39

LASER COMBINED AIR DRYER

Combined Compressed Air Dryer for Laser Cutting Machines

42/43

Rev. No: 027 Rev. Date: 20.04.2020





HIGH CAPACITY WATER COOLED AIR DRYER

Water cooled air dryers for capacities higher than 120 m³/min





MODULAR NITROGEN GENERATOR

High Efficiency Systems in Nitrogen Gas Production Nitrogen Production Unit

48/53



MEMBRANE NITROGEN GENERATORS

Advanced System in Gas Separation Nitrogen Production Unit

60/67







NITROGEN GENERATOR MINI MODEL

Advanced System in Gas Separation Nitrogen Production Unit

46/47

NITROGEN GENERATOR TWINTOWER MODEL

High Efficiency Systems in Nitrogen Gas Production Nitrogen Production Unit

54/59

OXYGEN GENERATOR MINI MODEL

Advanced System in Gas Separation Oxygen Production Unit

68/71

OXYGEN GENERATOR TWINTOWER MODEL

Advanced System in Gas Separation Oxygen Production Unit

78/82



MODULAR OXYGEN GENERATOR

Advanced System in Gas Separation Oxygen Production Unit

72/77



COMPAC AIR DRYER



Compressed Air Refrigeration Dryer COMPAC 900 - 120.000 Series



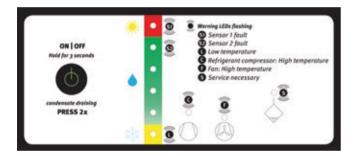


HIGH EFFICIENCY HEAT EXCHANGER DESIGN



A design which has no welded parts with the feature of easy assembly and disassembly. It uses ambient temperature for pre-refrigeration of incoming hot air. Efficient heat transfer with aluminium panel fins, a design which is not affected by the problems which arise from freezing at low temperatures.

INTELLIGENT CONTROL SYSTEM



- •Display of pressure dew point through a clear scale
- •Sound and light alarm output for problems in the compressed air refrigeration dryer
- •Quick identification of the affected component
- •Trouble-shooting overview in the manual enables a direct debugging in most cases
- •Manual condensate discharge by pressing the on / off button twice
- Integrated signal output for external alarm (12 Volt - 50 mA or 220 Volt - 10 A)

DURABLE RIGHT DESIGN and COPPER PIPING

A stable and excellent vibration free refrigeration system.





SIMPLE BY-PASS LINE WITH INLET and OUTLET FILTERS

Inlet and outlet filters and heat exchanger on the same line up till C-8500 model.

*Outlet compressed air quality ISO 8573-1; 2010 Oil Class :1...... 0,01 mg / m³ Dust Class :1...... 0,1 micron Water Class :4...... 6 gram / m³



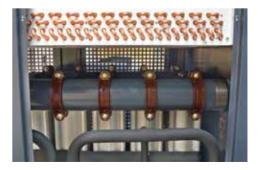
VARIOUS HARDWARE SMALL SIZE

- 1- Water Seperator
- 2- Inlet Filter ______1 micron dust, 0,5mg / m³ oil
- 3- Heat Exchanger_____ Water concent: 6mg / m³
- 4- Active Carbon Tower____ Oil 0,003mg / m³
- 5- Outlet Filter _____ 0,1 micron dust
- 6- Zeromat _____ Zero air loss water drain



IMPRESSIVE DESIGN and INNOVATION

COMPAC: Premium features and economical price



DESIGNED FOR TROPICAL CONDITIONS

WATER CONCENT 5,9 gram / m³

10,6 gram / m³

PRESSURE DEW-POINT (7 BAR G)

+3 °C +12 °C

INLET TEMPERATURE °C

+35 °C +60 °C



LOW PRESSURE DROP WITH DESIGN OPTIONS



» Pressure Drop

» COMPAC.....0

» COMPAC.....1

» COMPAC.....2

» COMPAC.....3

T. max. = 0,1 ~ 0,2 bar (g) (at 3 °C Pressure Dewpoint)

Series Standard Design

Series Cold Air Outlet (+3 °C) Design. (for treatment before a N_2/O_2 generator)

Series High Inlet Temperature (+70 °C) Design

Series High Operating Pressures 50 bar (g)

PRODUCTION NORMS & METHODS

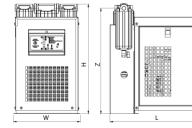
2006/42/EC	Machine Safety Directive
2014/30/EU	Electromagnetic Compatibility Directive
2014/35/EU	Low Voltage Directive
EN ISO 12100	2010
EN 60204-1	2006+A1:2009/AC:2010
EN 61000-6-2	2005/AC:2005
EN 61000-6-4	2007/A1:2011

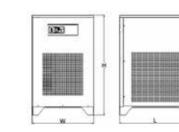
COMPAC COMPRESSED AIR DRYER TECHNICAL DATA

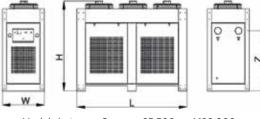
Compac Model	bar	psi	m³/min	m³/h	cfm	V/Ph/Hz	Connection Size	L	W	H	Z	Kg	Gas
COMPAC 900	16	232	0,9	54,0	31,8	230/1/50-60	1/2"	470	345	590	545	30	R-134 a
COMPAC 1200	16	232	1,2	72,0	42,4	230/1/50-60	1/2"	470	345	590	545	31	R-134 a
COMPAC 1800	16	232	1,8	108,0	63,6	230/1/50-60	3/4"	470	345	665	610	32	R-134 a
COMPAC 2200	16	232	2,2	132,0	77,7	230/1/50-60	3/4"	470	345	665	610	32	R-134 a
COMPAC 2600	16	232	2,6	156,0	91,9	230/1/50-60	1"	580	480	790	735	44	R-134 a
COMPAC 3100	16	232	3,1	186,0	109,6	230/1/50-60	1"	580	480	790	735	45	R-134 a
COMPAC 3700	16	232	3,7	222,0	130,8	230/1/50-60	1"	580	480	790	735	47	R-134 a
COMPAC 5500	16	232	5,5	330,0	194,4	230/1/50-60	1"	690	520	1090	1040	79	R-134 a
COMPAC 6500	16	232	6,5	390,0	229,7	230/1/50-60	1½"	690	520	1090	1040	83	R-134 a
COMPAC 8500	16	232	8,5	510,0	300,4	400/3/50-60	2"	855	735	1195	1085	140	R-407 c
COMPAC 11000	16	232	11,0	660,0	388,7	400/3/50-60	2"	855	735	1195	1085	140	R-407 c
COMPAC 13000	16	232	13,0	780,0	459,4	400/3/50-60	2"	855	735	1195	1085	150	R-407 c
COMPAC 17800	16	232	17,8	1.068,0	629,1	400/3/50-60	21⁄2"	1105	830	1380	1090	226	R-407 c
COMPAC 20000	16	232	20,0	1.200,0	706,8	400/3/50-60	21⁄2"	1105	830	1380	1090	234	R-407 c
COMPAC 25500	16	232	25,5	1.530,0	901,2	400/3/50-60	3"	1395	830	1665	1085	273	R-407 c
COMPAC 30000	16	232	30,0	1.800,0	1060,2	400/3/50-60	3"	1395	830	1665	1085	330	R-407 c
COMPAC 35500	16	232	35,5	2.130,0	1254,6	400/3/50-60	4"	1395	830	1665	1085	334	R-407 c
COMPAC 40000	16	232	40,0	2.400,0	1413,6	400/3/50-60	4"	1395	830	1665	1085	348	R-407 c
COMPAC 45000	16	232	45,0	2.700,0	1590,3	400/3/50-60	4"	1850	950	2300	1570	480	R-407 c
COMPAC 50000	16	232	50,0	3.000,0	1767,0	400/3/50-60	DN-150	1850	950	2300	1570	552	R-407 c
COMPAC 60000	16	232	60,0	3.600,0	2120,4	400/3/50-60	DN-150	1850	950	2300	1570	700	R-407 c
COMPAC 71000	16	232	71,0	4.260,0	2509,1	400/3/50-60	DN-150	1850	950	2300	1570	800	R-407 c
COMPAC 80000	16	232	80,0	4.800,0	2827,2	400/3/50-60	DN-150	2600	950	2300	1570	950	R-407 c
COMPAC 90000	16	232	90,0	5.400,0	3180,6	400/3/50-60	DN-150	2600	950	2300	1570	1250	R-407 c
COMPAC 106000	16	232	106,0	6.360,0	3746,0	400/3/50-60	DN-200	2600	950	2300	1570	1380	R-407 c
COMPAC 120000	16	232	120,0	7.200,0	4240,8	400/3/50-60	DN-200	2600	950	2300	1570	1500	R-407 c

OUR MODELS CAN BE PREPARED TO BE OPERATED AT FREQUENCIES OF 50Hz AND 60Hz DEPENDING ON YOUR REQUIREMENTS THEREFORE CAN BE USED IN MARINE APPLICATIONS.

COOLER FLUID TYPES CAN BE CHANGED WHEN NECESSARY (R407c - R404a)







Models between Compac 900 and 6.500 Models between Compac 8.500 and 20.000

Models between Compac 25.500 and 120.000

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

CORRECTION FACTORS

						CORRE		FACTORS		FERENT	OPERAT	ING PRE	SSURES
BAR	4	5	6	7	8	9	10	11	12	13	14	15	16
FE:1	0,8	0,9	0,96	1,0	1,04	1,06	1,09	1,10	1,20	1,24	1,31	1,39	1,48
	CORRECTION FACTORS FOR DIFFERENT AMBIENT TEMPERATURES												
						°C	20	25	30	35	40	45	50
						FOS:1	1,05	1,0	0,98	0,93	0,84	0,76	0,7
	CORRECTION FACTORS FOR DIFFERENT INLET AIR TEMPERATURES												
						°C	30	35	40	45	50	55	60
						AG:1	1,29	1,0	0,92	0,78	0,65	0,65	0,45

CORRECTION FACTORS FOR DIFFERENT DEWPOINT TEMPERATURES

°(2	2	3	6	8	10
FÇ	İ:1	0,8	1,0	1,14	1,25	1,36

REFERENCE CONDITIONS

- Operating Pressure : 7 bar (100psi)
- Operating Temperature : 35°C / 95°F
- Room Temperature : 25°C / 77°F
- Pressure Dewpoint :+3°C + / -1 / 37,4°F
 - *Available in different voltages and frequency

LIMIT CONDITIONS

- Max. Operating Pressure : 16 bar (232psi)
- Max. Operating Temperature : 60°C / 140°F
- Min. Room Temperature : +5°C / 41°F
- Max. Room Temperature : +50°C / 122°F
- *Please Check Correction Factors

FORMULA

REAL FLOW RATE: -

NOMINAL FLOW RATE

FE x FOS x AG x FÇİ

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

ADSORPTION AIR DRYERS

AKDAB 25000



A A G







CNK DEW POINT CONTROLER

Controls the dew point of compressed air. CNK automatically organizes the flow of compressed air in the towers before dewpoint reaches to higher values than the set dew point. Therefore the outlet dewpoint of compressed air gets down to a lower value.

CNK prevents compressed air loss by extending operation time depending on dewpoint. CNK provides cost savings up to 75% by organizing operation times of towers depending on dewpoint.

Alarm function warns when necessary.

CNK is used as accessories in AK-DAB and AK-DAC systems and comes readily available.

AK-DAB; AK-DAC ADSORPTION DRYER



Two towers are filled with adsorbant materials. They are designed to filter H_20 molecules by sieving. H_20 molecules which adhere to the surface of adsorbent material can be easily separated by the interaction of molecular forces from where they are hold. While the first tower dries the incoming air, the second tower is regenerated with the reverse-direction regenerative air. This is a physical reaction and can be repeated countless times

This operation is alternated between two towers at normally 10 min intervals. Process goes in the order of drying, balancing and regenerating. The amount of air used for regeneration is approximately ~15% for AK-DAB model, ~30% for AK-DAC model and ~15% for AK-DAB-20C. Besides, during the balancing operation the air in one tower is discharged.

Absorbent material is designed for these kinds of applications. When the system is protected from contamination from compressor oil (which is at levels less than 0,003 mg/ m^3) of protection, replacement is suggested after a period of 5 years.

OPERATION

With the help of these applications, it is possible to reach -40° C (0.117 gr/m³) pressure dew-point with the model AK-DAB and -70° C (0.0033 gr/m³) pressure dew-point with the model AK-DAB-20C.

STANDARD ACCESSORIES

Electronic controller, at inlet; water separator with zero loss, oil alarm sensor, 1 micron dust and 0.5 mg/m³ oil at outlet filter, 0,1 micron dust filter, 0,01 mg/m³ oil filter.

ADSORPTION AIR DRYER TECHNICAL DATA

Model Dewpoint: -20	Air Flow Nm³ / min	Connection Size BSP	Power V/ph/Hz	Height	Width	Depth	Weight
AKDAB-66-20C	0,066	1/4"	230/1/50	450	350	150	15
AKDAB-266-20C	0,26	1/4"	230/1/50	550	350	150	22
AKDAB-534-20C	0,53	1/2"	230/1/50	600	430	200	25
AKDAB-800-20C	0,8	1/2"	230/1/50	670	430	200	40
AKDAB-1000-20C	1,0	1/2"	230/1/50	720	500	350	45
AKDAB-1600-20C	1,6	1/2"	230/1/50	850	580	350	47
AKDAB-2000-20C	2	1/2"	230/1/50	900	580	350	55
AKDAB-2400-20C	2,4	1/2"	230/1/50	1060	580	350	60
AKDAB-3200-20C	3,2	3/4"	230/1/50	1150	590	420	90
AKDAB-4000-20C	4	3/4"	230/1/50	1260	840	390	100
AKDAB-5344-20C	5,34	1"	230/1/50	1460	840	390	125
AKDAB-6400-20C	6,4	1"	230/1/50	1650	840	390	150
AKDAB-8000-20C	8	1"	230/1/50	1700	840	390	180
AKDAB-10000-20C	10	1 1/4"	230/1/50	1800	840	390	200
AKDAB-12000-20C	12	1 1/2"	230/1/50	1950	840	390	225
AKDAB-14000-20C	14	1 1/2"	230/1/50	2030	900	650	300
AKDAB-16000-20C	16	2"	230/1/50	2110	900	650	400
AKDAB-19000-20C	19	2"	230/1/50	2200	900	650	460
AKDAB-21000-20C	21	2"	230/1/50	2200	1000	700	525
AKDAB-24000-20C	24	2"	230/1/50	2250	1050	750	650
AKDAB-32000-20C	32	2 1/2"	230/1/50	2280	1120	860	780
AKDAB-40000-20C	40	2 1/2"	230/1/50	2400	1300	1010	950
AKDAB-50000-20C	50	3"	230/1/50	2500	1300	1010	1220
AKDAB-60000-20C	60	3"	230/1/50	2530	1300	1190	1300
AKDAB-80000-20C	80	3"	230/1/50	2600	1800	1410	1550
AKDAB-100000-20C	100	NW100	230/1/50	2630	1800	1410	2150
AKDAB-150000-20C	150	NW125	230/1/50	2700	1920	1410	2850
AKDAB-190000-20C	190	NW150	230/1/50	2950	2500	1800	3750
AKDAB-240000-20C	240	NW200	230/1/50	3200	2500	1800	4350
AKDAB-320000-20C	320	NW200	230/1/50	3800	2750	2000	5350

ADSORPTION AIR DRYER TECHNICAL DATA

Model Dewpoint: -40	Air Flow Nm ³ / min	Connection Size BSP	Power V/ph/Hz	Height	Width	Depth	Weight
AKDAB-33	0,033	1/4"	230/1/50	450	350	150	15
AKDAB-133	0,13	1/4"	230/1/50	550	350	150	22
AKDAB-267	0,26	1/2"	230/1/50	600	430	200	25
AKDAB-400	0,4	1/2"	230/1/50	670	430	200	40
AKDAB-533	0,53	1/2"	230/1/50	720	500	350	45
AKDAB-800	0,8	1/2"	230/1/50	850	580	350	47
AKDAB-1000	1	1/2"	230/1/50	900	580	350	55
AKDAB-1200	1,2	1/2"	230/1/50	1060	580	350	60
AKDAB-1600	1,6	3/4"	230/1/50	1150	590	420	90
AKDAB-2000	2	3/4"	230/1/50	1260	840	390	100
AKDAB-2667	2,67	1"	230/1/50	1460	840	390	125
AKDAB-3200	3,2	1"	230/1/50	1650	840	390	150
AKDAB-4000	4	1"	230/1/50	1700	840	390	180
AKDAB-5000	5	1 1/4"	230/1/50	1800	840	390	200
AKDAB-6000	6	1 1/2"	230/1/50	1950	840	390	225
AKDAB-7000	7	1 1/2"	230/1/50	2030	900	650	300
AKDAB-8000	8	2"	230/1/50	2110	900	650	400
AKDAB-9500	9,5	2"	230/1/50	2200	900	650	460
AKDAB-10500	10,5	2"	230/1/50	2200	1000	700	525
AKDAB-12000	12	2"	230/1/50	2250	1050	750	650
AKDAB-16000	16	2 1/2"	230/1/50	2280	1120	860	780
AKDAB-20000	20	2 1/2"	230/1/50	2400	1300	1010	950
AKDAB-25000	25	3"	230/1/50	2500	1300	1010	1220
AKDAB-30000	30	3"	230/1/50	2530	1300	1190	1300
AKDAB-40000	40	3"	230/1/50	2600	1800	1410	1550
AKDAB-50000	50	NW100	230/1/50	2630	1800	1410	2150
AKDAB-75000	75	NW125	230/1/50	2700	1920	1410	2850
AKDAB-95000	95	NW150	230/1/50	2950	2500	1800	3750
AKDAB-120000	120	NW200	230/1/50	3200	2500	1800	4350
AKDAB-160000	160	NW200	230/1/50	3800	2750	2000	5350

ADSORPTION AIR DRYER TECHNICAL DATA

Model Dewpoint: -70	Air Flow Nm ³ / min	Connection Size BSP	Power V/ph/Hz	Height	Width	Depth	Weight
AKDAC-33	0,033	1/4"	230/1/50	450	350	150	15
AKDAC-133	0,13	1/4"	230/1/50	550	350	150	22
AKDAC-267	0,26	1/2"	230/1/50	600	430	200	25
AKDAC-400	0,4	1/2"	230/1/50	670	430	200	40
AKDAC-533	0,53	1/2"	230/1/50	720	500	350	45
AKDAC-800	0,8	1/2"	230/1/50	850	580	350	47
AKDAC-1000	1	1/2"	230/1/50	900	580	350	55
AKDAC-1200	1,2	1/2"	230/1/50	1060	580	350	60
AKDAC-1600	1,6	3/4"	230/1/50	1150	590	420	90
AKDAC-2000	2	3/4"	230/1/50	1260	840	390	100
AKDAC-2667	2,67	1"	230/1/50	1460	840	390	125
AKDAC-3200	3,2	1"	230/1/50	1650	840	390	150
AKDAC-4000	4	1"	230/1/50	1700	840	390	180
AKDAC-5000	5	1 1/4"	230/1/50	1800	840	390	200
AKDAC-6000	6	1 1/2"	230/1/50	1950	840	390	225
AKDAC-7000	7	1 1/2"	230/1/50	2030	900	650	300
AKDAC-8000	8	2"	230/1/50	2110	900	650	400
AKDAC-9500	9,5	2"	230/1/50	2200	900	650	460
AKDAC-10500	10,5	2"	230/1/50	2200	1000	700	525
AKDAC-12000	12	2"	230/1/50	2250	1050	750	650
AKDAC-16000	16	2 1/2"	230/1/50	2280	1120	860	780
AKDAC-20000	20	2 1/2"	230/1/50	2400	1300	1010	950
AKDAC-25000	25	3"	230/1/50	2500	1300	1010	1220
AKDAC-30000	30	3"	230/1/50	2530	1300	1190	1300
AKDAC-40000	40	3"	230/1/50	2600	1800	1410	1550
AKDAC-50000	50	NW100	230/1/50	2630	1800	1410	2150
AKDAC-75000	75	NW125	230/1/50	2700	1920	1410	2850
AKDAC-95000	95	NW150	230/1/50	2950	2500	1800	3750
AKDAC-120000	120	NW200	230/1/50	3200	2500	1800	4350
AKDAC-160000	160	NW200	230/1/50	3800	2750	2000	5350



CORRECTION FACTORS

CORRECTION FACTORS FOR DIFFERENT OPERATING PRESSURES

BAR	4	5	6	7	8	9	10	11	12	13
Fc:T	0,60	0,74	0,86	1	1,10	1,20	1,30	1,35	1,40	1,46

CORRECTION FACTORS FOR INLET TEMPERATURE OPERATING PRESSURES

°C	25	30	35	40	45	50
Fc:T	1,10	1,05	1	0,9	0,70	0,60

REFERENCE CONDITIONS

- Operating Pressure : 7 bar
- Operating Temperature : 35°C
- Room Temperature

: 25°C

Pressure Dewpoint :-20°C / -40°C / -70°C

*Available in different voltages and frequency

LIMIT CONDITIONS

Max. Operating Pressure : 16 bar

- Max. Operating Temperature : 50°C
- Max. Room Temperature : 50°C

*Please Check Correction Factors

DRY AIR CUTTING SYSTEM 40 BAR (g)



DRY AIR CUTTING SYSTEM 13-15 BAR (g)





DRY AIR CUTTING SYSTEM 40 BAR (g)



DRY AIR CUTTING SYSTEM 40 BAR (g)



DRY AIR CUTTING SYSTEM 13-15 BAR (g)

BLOWER PURGE DESICCANT DRYERS



2% Air Loss, Zero Purge Cooling PDP=-40°C/-70°C





N

AK-DAB / AK-DAC 6001 - 160001

This type of dryers have been designed to produce compressed dry air at dew points higher than -40°C and -70°C and operate with an air loss at a rate of 2%.

That air loss can be reduced to minimal levels depending on a dew point controller addition.

This operation is achievable by producing tower regeneration air by a blower and resistance heater.

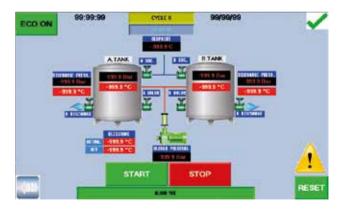
AK-DAB / AK-DAC 20002 - 160002

This type of dryers have been designed to produce compressed dry air at dew points higher than -40°C and -70°C and deliver dried compressed air without any loss to a plant's operating systems.

This operation is achievable by producing regeneration air by a blower and resistance heater and cooler.



THE VIEW FROM THE TOP



LCD TOUCH SCREEN CONTROL PANEL

BLOWER PURGE DESICCANT DRYERS TECHNICAL DATA

Model		AKDAC Dew-point	FAD It/min	7 Bar(g) 100 m³/h	Psig cfm	Connection inch	Power V/ph/Hz	Height	Width	Depth
6001	-40	-70	6000	360	212	11⁄2"	230/1/50	1750	800	1250
9001	-40	-70	9000	540	318	11⁄2"	230/1/50	1800	900	1400
12001	-40	-70	12000	720	424	2"	230/1/50	1850	1000	1500
16001	-40	-70	16000	960	565	2"	380/3/50	1900	1000	1500
20001	-40	-70	20000	1200	707	DN 80	380/3/50	2580	1200	1800
25001	-40	-70	25000	1500	883	DN 80	380/3/50	2600	1200	1800
30001	-40	-70	30000	1800	1060	DN 80	380/3/50	2700	1300	2400
40001	-40	-70	40000	2400	1412	DN 100	380/3/50	2950	1350	2500
50001	-40	-70	50000	3000	1766	DN 100	380/3/50	2950	1450	2600
75001	-40	-70	75000	4500	2649	DN 125	380/3/50	2950	1550	2750
95001	-40	-70	95000	5700	3355	DN 150	380/3/50	2950	2200	3000
120001	-40	-70	120000	7200	4238	DN 150	380/3/50	2950	2200	3200
160001	-40	-70	160000	9600	5660	DN 150	380/3/50	2950	2500	3400

ZERO PURGE COOLING DESICCANT DRYERS

Model		AKDAC Dew-point	FAD It/min	7 Bar(g) 100 m³/h	Psig cfm	Connection inch	Height	Width	Depth
20002	-40	-70	20000	1200	707	DN 80	2580	1200	1800
25002	-40	-70	25000	1500	883	DN 80	2600	1200	1800
30002	-40	-70	30000	1800	1060	DN 80	2700	1300	2400
40002	-40	-70	40000	2400	1412	DN 100	2950	1350	2500
50002	-40	-70	50000	3000	1766	DN 100	2950	1450	2600
75002	-40	-70	75000	4500	2649	DN 125	2950	1550	2750
95002	-40	-70	95000	5700	3355	DN 150	2950	2200	3000
120002	-40	-70	120000	7200	4238	DN 150	2950	2200	3200
160002	-40	-70	160000	9600	5660	DN 150	2950	2500	3400

CORRECTION FACTORS

CORRECTION FACTORS FOR DIFFERENT OPERATING PRESSURES

BAR	3	4	5	6	7	8	9	10
Fc:1	0,50	0,60	0,74	0,86	1,00	1,10	1,20	1,30

CORRECTION FACTORS FOR INLET TEMPERATURE OPERATING PRESSURES

0	С	25	30	35	40	45	50
F	::T	1,10	1,05	1,00	0,90	0,70	0,60



OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

COMPRESSED AIR FILTERS



Compressed Air, Oil and Dust Retention Filters



WHY SHOULD COMPRESSED AIR BE FILTERED?



There are about 140 million granules of dust and similar particles in 1 m³ of typical city air. 90% of these granules are under 2 microns. These granules (about 5 microns) pass from suction filter of your compressor easily, enter the compressor unit and spread with compressed air into air assembly. On the other hand, at least 6 mg/m³ burned oil comes from the compressor which is combined with water and dust in the air and damages o-rings, felts of all equipment working with compressed air. It causes air leakages, oxidation and blockage of valves. Furthermore, it damages the quality in coating systems. Therefore, filtration of compressed air is very important in industry. Filters are produced in three separate sensitivity levels and are connected sequentially according to the importance of their placement. Depending on the Daily operation time, ambient temperature and the compressors oil discharge rate, filter components should be replaced after 4 to 6 months of use. Filter components can not be cleaned; blocked components should be replaced immediately.

COMPRESSED AIR QUALITY: MEASUREMENTS and APPLICATIONS

ISO 8573-1	OIL		DUST			WATER	
CLASS	CONCENTRATION	DIMENSION	DEW I	POINT	WATER CON	ICENT	
	mg/m³	μm	mg/m³	°Ctpd	°Ftpd	g/m³ (at 1 bar re l)	ppm
1	0,01		0,1	-70	-94	0,003	4
2	0,1		1	-40	-40	0,12	163
3	1		5	-20	-4	0,88	1200
4	5	15	8	3	37	6	8150
5	25	40	7	44	7,8	10600	
6	-	_	10	50	9,4	12800	





Rev. No: 027 Rev. Date: 20.04.2020

ACCESSORIES

DIFFERENTIAL PRESS. INDICATOR

OTA-02 TIMED DRAIN

floatcondensate drain.

Automatic mini

When internal element of your filter is polluted, indicator turns from green to red. Furthermore, it is possible to receive electronic signal.



TIMED DRAIN

Timed drain with waiting and discharging time setting.

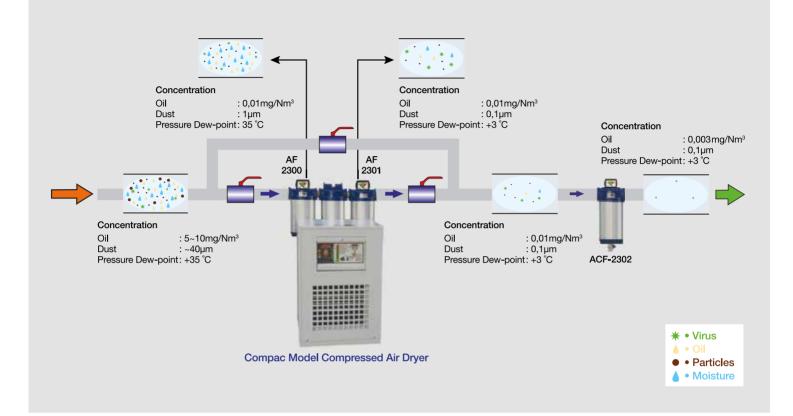


ZEROMAT

Zero compressed air loss drain with magnetic smart sensor.







- In the input filter; particle filtration up to 1 micron and oil up to 0,5 ppm (0,5 mg/ m^3)
- In the active carbon filter; In the active carbon filter: Oil filtration up to 0,003 ppm (0,003 mg/m³)
- Recommended internal element change pressure difference 700 Mbar.
- In the output filter; particle filtration up to 0,01 micron and oil up to 0,01 ppm (0,01 mg/m³)
- Starting pressure loss 80-120 Mbar.
- Technical Specifications are offered for 21 °C.
- With the given flow rates, Operating Pressure is 7 bar (g)

COMPRESSED AIR FILTERS TECHNICAL DATA

Filter Model	Flow Rate	Pipe Size	Operating Pressure	Max. Oil Concen	Filtration Grade	Α	В	C	D	Ε	Weight (Kg)	Element
AF - 700	700 l/min	1/2"	16 BAR	0,5 mg/m ³	1 micron	95	145	35	85	52	1	1
AF - 701	700 l/min	1/2"	16 BAR	0,01 mg/m ³	0,01 micron	95	145	35	85	52	1	1
ACF - 702	700 l/min	1/2"	16 BAR	0,003 mg/m ³	-	95	145	35	85	52	1	1
AF - 1200	1200 l/min	1/2"	16 BAR	0,5 mg/m ³	1 micron	95	275	35	17	52	1,6	1
AF - 1201	1200 l/min	1/2"	16 BAR	0,01 mg/m ³	0,01 micron	95	275	35	17	52	1,6	1
ACF - 1202	1200 l/min	1/2"	16 BAR	0,003 mg/m ³	-	95	275	35	17	52	1,6	1
AF - 2300	2300 l/min	3/4"	16 BAR	0,5 mg/m³	1 micron	125	255	53	121	73	2,9	1
AF - 2301	2300 I/min	3/4"	16 BAR	0,01 mg/m ³	0,01 micron	125	255	53	121	73	2,9	1
ACF - 2302	2300 l/min	3/4"	16 BAR	0,003 mg/m ³	-	125	255	53	121	73	2,9	1
AF - 3700	3700 l/min	1"	16 BAR	0,5 mg/m ³	1 micron	125	310	53	152	73	4	1
AF - 3701	3700 l/min	1"	16 BAR	0,01 mg/m ³	0,01 micron	125	310	53	152	73	4	1
ACF - 3702	3700 l/min	1"	16 BAR	0,003 mg/m ³	-	125	310	53	152	73	4	1
AF - 5500	5500 l/min	1"	16 BAR	0,5 mg/m ³	1 micron	125	395	53	205	73	4,3	1
AF - 5501	5500 l/min	1"	16 BAR	0,01 mg/m ³	0,01 micron	125	395	53	205	73	4,3	1
ACF - 5502	5500 l/min	1"	16 BAR	0,003 mg/m ³	-	125	395	53	205	73	4,3	1
AF - 6500	6500 l/min	1 1/2"	16 BAR	0,5 mg/m ³	1 micron	125	405	65	250	73	4,4	1
AF 6501	6501 l/min	1 1/2"	16 BAR	0,01 mg/m ³	0,01 micron	125	405	65	250	73	4,4	1
ACF - 6502	6502 l/min	1 1/2"	16 BAR	0,003 mg/m ³	-	125	405	65	250	73	4,4	1
AF - 11000	11000 l/min	2"	16 BAR	0,5 mg/m ³	1 micron	156	580	84	322	85	6,7	1
AF - 11001	11000 l/min	2"	16 BAR	0,01 mg/m ³	0,01 micron	156	580	84	322	85	6,7	1
ACF - 11002	11000 l/min	2"	16 BAR	0,003 mg/m ³	-	156	580	84	322	85	6,7	1
AF - 13000	13000 l/min	2"	16 BAR	0,5 mg/m ³	1 micron	156	580	84	322	85	6,7	1
AF - 13001	13000 l/min	2"	16 BAR	0,01 mg/m ³	0,01 micron	156	580	84	322	85	6,7	1
ACF - 13002	13000 l/min	2"	16 BAR	0,003 mg/m ³	-	156	580	84	322	85	6,7	1
AF - 22000	22000 l/min	2 1/2"	16 BAR	0,5 mg/m³	1 micron	160	870	82	625	85	10,2	1
AF - 22001	22000 I/min	2 1/2"	16 BAR	0,01 mg/m ³	0,01 micron	160	870	82	625	85	10,2	1
ACF - 22002	22000 l/min	2 1/2"	16 BAR	0,003 mg/m ³	-	160	870	82	625	85	10,2	1

COMPRESSED AIR FILTERS TECHNICAL DATA

Filter Model	Flow Rate	Pipe Flange	Size MUFF	Operating Pres.	Max. Oil Concent	Filtration Grade	Α	B	C	D	E	Weight (Kg)	Element
AF - 26000	26000 l/min	-	3"	16 BAR	0,5 mg/m³	1 micron	265	745	130	322	85	22	2
AF - 26001	26000 I/min	-	3"	16 BAR	0,01 mg/m ³	0,01 micron	265	745	130	322	85	22	2
ACF - 26002	26000 l/min	-	3"	16 BAR	0,003 mg/m³	-	265	745	130	322	85	22	2
AF - 35000	35000 l/min	-	3"	16 BAR	0,5 mg/m ³	1 micron	265	745	130	322	85	25	3
AF - 35001	35000 l/min	-	3"	16 BAR	0,01 mg/m ³	0,01 micron	265	745	130	322	85	25	3
ACF - 35002	35000 l/min	-	3"	16 BAR	0,003 mg/m³	-	265	745	130	322	85	25	3
AF - 45000	45000 l/min	-	4"	16 BAR	0,5 mg/m³	1 micron	412	930	140	625	85	32	3
AF - 45001	45000 l/min	-	4"	16 BAR	0,01 mg/m ³	0,01 micron	412	930	140	625	85	32	3
ACF - 45002	45000 l/min	-	4"	16 BAR	0,003 mg/m³	-	412	930	140	625	85	32	3
AF - 50000	50000 l/min	NW150	-	16 BAR	0,5 mg/m ³	1 micron	412	930	140	625	85	37	3
AF - 50001	50000 l/min	NW150	-	16 BAR	0,01 mg/m ³	0,01 micron	412	930	140	625	85	37	3
ACF - 50002	50000 l/min	NW150	-	16 BAR	0,003 mg/m³	-	412	930	140	625	85	37	3
AF - 60000	60000 l/min	NW150	-	16 BAR	0,5 mg/m³	1 micron	412	1061	215	640	114	120	4
AF - 60001	60000 l/min	NW150	-	16 BAR	0,01 mg/m ³	0,01 micron	412	1061	215	640	114	120	4
ACF - 60002	60000 l/min	NW150	-	16 BAR	0,003 mg/m³	-	412	1061	215	640	114	120	4
AF - 80000	80000 l/min	NW150	-	16 BAR	0,5 mg/m ³	1 micron	412	1061	215	640	114	140	5
AF 80001	80000 l/min	NW150	-	16 BAR	0,01 mg/m ³	0,01 micron	412	1061	215	640	114	140	5
ACF - 80002	80000 l/min	NW150	-	16 BAR	0,003 mg/m³	-	412	1061	215	640	114	140	5
AF - 100000	100000 l/min	NW150	-	16 BAR	0,5 mg/m ³	1 micron	412	1061	215	640	120	215	6
AF - 100001	100000 l/min	NW150	-	16 BAR	0,01 mg/m ³	0,01 micron	412	1061	215	640	120	215	6
ACF - 100002	100000 l/min	NW150	-	16 BAR	0,003 mg/m ³	-	412	1061	215	640	120	215	6
AF - 120000	120000 I/min	NW200	-	16 BAR	0,5 mg/m³	1 micron	415	1065	220	645	125	220	7
AF - 120001	120000 I/min	NW200	-	16 BAR	0,01 mg/m ³	0,01 micron	415	1065	220	645	125	220	7
ACF - 120002	120000 l/min	NW200	-	16 BAR	0,003 mg/m ³	-	415	1065	220	645	125	220	7

OIL MIST ELIMINATORS

m I.m

Oil Mist Separation





OIL MIST ELIMINATORS

AREAS OF USE

- Applications which require oil-less air
- Oil mist separators which are located after oil compressors, vacuum pumps and fan blowers
- Systems which require high air flow but low pressure drop
- Vacuum freezing applications
- Processes where gas is taken out by vacuum
- Vacuum coating applications
- Food processing plants
- Nailing / stapling machines
- Industrial vacuum applications
- Cement and paper plants

DESIGN

Oil mist eliminators are designed for these requirements

- Separation of oil mist from piston or screw compressors
- Long service time and resistance against hard working conditions
- Protection of the system against oil mist in case compressor oil separator is malfunctioning



PROPERTIES

- Low pressure drop
- High oil retention capacity
- Easy cleaning and maintenance
- Full impermeability with O-rings
- Automatic drainage
- Alternative drainage types
- Maximum operating pressures 14 Bar (g)
- Wide temperature range (min 4°C (40°F), max 80°C (176°F)
- Grounded elements to prevent static
- Particle retention up to 0,01 micron and decrease of oil content down to 10 ppm
- Slow and effective separation at specified flowrates by enlarged surface area and therefore elimination of oil mist.

OIL MIST SEPARATOR ELEMENT

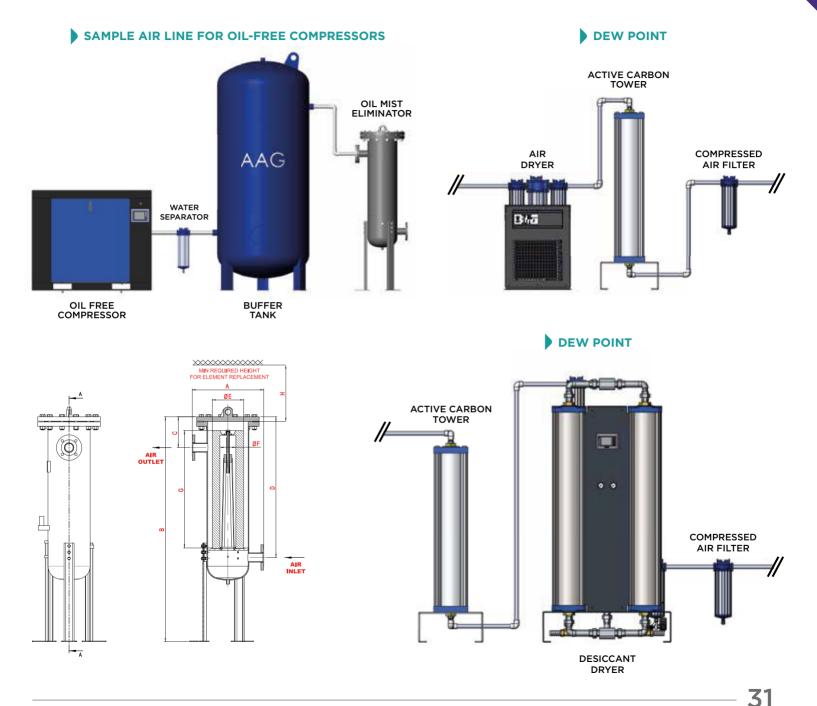
- Long service life
- Energy savings due to very low pressure drop
- Pressure difference for filter change 2.5 psig (170 mbar)
- Thorough separation of air and oil
- High quality seals for efficient filter operation







TECHNICAL PROPERTIES



OIL MIST ELIMINATORS TECHNICAL PROPERTIES

Drainage Inlet F Model Connection Connection				vrate	Max Operating	Dimensions								
Mouel	Size	Size	(m³/h)	cfm	Pressure	А	B	C	D	ØE	ØF	G	H	
OVE - 4250	1/2"	DN50	255	150	14 Bar	500	1003	209	459	203	103	305	330	
OVE - 8500	1/2"	DN50	510	300	14 Bar	500	1105	209	559	203	103	407	435	
OVE - 17000	1/2"	DN50	1020	600	14 Bar	500	1461	209	916	203	103	762	790	
OVE - 22500	1/2"	DN80	1360	800	14 Bar	500	1655	279	1084	203	103	915	950	
OVE - 34000	1/2"	DN80	2040	1200	14 Bar	600	1520	281	931	254	103	762	790	
OVE - 45000	1/2"	DN80	2720	1600	14 Bar	600	1671	281	1086	254	103	915	950	
OVE - 59500	1/2"	DN100	3570	2100	14 Bar	700	1575	335	953	300	129	762	790	
OVE - 78000	1/2"	DN100	4675	2750	14 Bar	700	1726	335	1100	300	129	915	950	
OVE - 119000	1/2"	DN150	7140	4200	14 Bar	800	1670	393	983	365	181	762	790	
OVE - 170000	1/2"	DN150	10200	6000	14 Bar	800	1925	393	1238	365	181	950	1045	
OVE - 227000	1/2"	DN200	13600	8000	14 Bar	850	2020	417	1277	386	233	1016	1045	
OVE - 284000	1/2"	DN250	17000	10000	14 Bar	1000	2118	417	1307	407	337	1016	1045	
OVE - 340000	1/2"	DN300	20400	12000	14 Bar	1000	2688	497	1847	437	337	1524	1550	

CORRECTION FACTORS

Operating pressure (barg)	1	3	5	7	9	11	13	14
Operating pressure PSIG	15	44	73	100	131	160	189	200
Correction Factor	0,5	0,71	0,87	1	1,12	1,22	1,32	1,38

To find the most suitable model with high efficiency, multiply the flow rate from the table with the corresponding correction factor on the left.

Drain Type

Adjustable electronic

External drain

Zero loss drain

Manual





ACT ACTIVATED CARBON TOWER

2

Oil Burner and Odor Holder Filters

2





N

ACT ACTIVATED CARBON TOWER

It works on the basis of absorption of oil vapor and hydrocarbon odors by absorbent material. Even if the absorbent material takes the oil vapor quantity down to very low levels, after saturation, it doesn't continue to filtrate.

OPERATION

ACT Activated Carbon Tower absorbs oil vapour and hydrocarbon odour in compressed air around 0.003 mg/m³, if the inlet compressed air temperature is 20°C. **Compressed Air Quality: ISO 8573 Class 1 (oil)**

APPLICATIONS

When faced with high oil vapour input **i.e :** high pressure piston Compressor.

Protection of absorbent material

i.e : Adsorption dryer

When oil vapour and hydrocarbon odour affects products.

Model	Air Flow Nm ³ / min	Connection Size BSP	Height	Width	Depth	Weight
ACT-250	0,25	1/2"	950	175	150	15
ACT-500	0,5	1/2"	1000	250	150	20
ACT-800	0,8	1/2"	1000	400	200	23
ACT-1200	1,2	1/2"	1350	400	200	25
ACT-1800	1,8	3/4"	1000	400	250	30
ACT-2600	2,6	1"	1470	400	250	53
ACT-3700	3,7	1"	1690	400	250	64
ACT-5500	5,5	11⁄4"	1130	600	250	135
ACT-7000	7	11⁄2"	1770	650	250	140
ACT-8500	8,5	2"	1550	980	250	180
ACT-11000	11	2"	1820	980	250	233
ACT-16000	16	2"	1860	750	500	192
ACT-22000	22	2"	2000	900	550	280
ACT-24000	24	21⁄2"	2200	1000	670	315
ACT-30000	30	3"	2500	1200	900	410

TECHNICAL SPECIFICATIONS

- Pressure loss: 200 mbar (0.2 bar)
- Service life max: ~12 months (8000 hour) 30°C (86°F) ~3 months (2000 hour) 45°C (113°F)
- ΔP: 200 mbar.
- Working Pressure Max.: 16 bar
- Inlet Temperature: 20°C
- Oil Concentration 0,003 mg/m³
- Service Life Max. ~12 months (8000 hour) 30°C
 - ~3 months (3000 hour) 45°C

WATER SEPARATORS



Manual / Mini Float / Waiting-Discharge Time Adjusted / Zero Air Loss



AF 4 SERIES WATER SEPARATORS

In compressed air systems, liquid water that is formed from cooling and pressure effects, proceed in compressed air line as droplets. If precautions are not taken, it causes serious problems such as rusting in pneumatic systems, air leakages and valve jams.

In order to avoid problems like these, compressed air and liquid water should be separated from each other with the AF-04 series water separators.

OTA-01 TIMED DRAIN

Timed drain with adjustable waiting and discharging times

OTA-02 TIMED DRAIN

Automatic mini float condensate drain.

ZEROMAT

Smart magnetic sensor auto drain with zero compressed air loss.

AF 4 SERIES WATER SEPARATORS TECHNICAL DATA

Model	Connection Size BSP	Air Flow Rate Nm ^{3/} min		WATER DRAIN SYSTEMS						
AF-704	1/2"	0.7	AF-704 +	AF-704 + OTA-02	AF-704 + OTA-01	AF-704 + ZEROMAT-01				
AF-704	1/2	0,7	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-1204	1/2"	1,2	AF-1204 +	AF-1204 + OTA-02	AF-1204 + OTA-01	AF-1204 + ZEROMAT-01				
AF-1204	1/2	1,2	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-2304	3/4"	0.0	AF-2304 +	AF-2304 + OTA-02	AF-2304 + OTA-01	AF-2304 + ZEROMAT-01				
AF-2304	3/4	2,3	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-3704	1"	3,7	AF-3704 +	AF-3704 + OTA-02	AF-3704 + OTA-01	AF-3704 + ZEROMAT-01				
AF-3704	I	3,7	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-5504	1"	5,5	AF-5504 +	AF-5504 + OTA-02	AF-5504 + OTA-01	AF-5504 + ZEROMAT-01				
AF-5504	I	5,5	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-6504	1 1/2"	6,5	AF-6504 +	AF-6504 + OTA-02	AF-6504 + OTA-01	AF-6504 + ZEROMAT-01				
AF-0504	1 1/2	0,5	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-11.004	2"	11	AF-11.004 +	AF-11.004 + OTA-02	AF-11.004 + OTA-01	AF-11.004 + ZEROMAT-01				
AI -11.004	2	11	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-13.004	2"	13	AF-13.004 +	AF-13.004 + OTA-02	AF-13.004 + OTA-01	AF-13.004 + ZEROMAT-01				
AI -13.004	2	15	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-22-004	3"	22	AF-22.004 +	AF-22.004 + OTA-02	AF-22.004 + OTA-01	AF-22.004 + ZEROMAT-01				
AI -22.004	0	22	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AE-35.004	3"	35	AF-35.004 +	AF-35.004 + OTA-02	AF-35.004 + OTA-01	AF-35.004 + ZEROMAT-01				
AI -00.004	0	00	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-40.004	4"	40	AF-40.004 +	AF-40.004 + OTA-02	AF-40.004 + OTA-01	AF-40.004 + ZEROMAT-01				
A -0.004	7		Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				
AF-45.004	4"	45	AF-45.004 +	AF-45.004 + OTA-02	AF-45.004 + OTA-01	AF-45.004 + ZEROMAT-01				
/ 40.004	7	-10	Manual Discharge	Automatic Mini Float Drain	Waiting and Discharging Adjusted Drain	Zero Air Loss Drain				

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

OPERATION

ZEROMAT

2

ZEROMA

Timed Drain Systems

2





TIMED DRAIN SYSTEM

In compressed air systems, liquid water that is formed from cooling and pressure effects is much more in summer than in winter.

By a water separator, compressed air and liquid water are separated from each other. That liquid water can be discharged by the following

Three options:

1-) Employee in charge manually opening and closing the drain valve periodically. (Because a personnel has to engage with it and compressed air will be discharged with water, it's not recommended)

2-) A. Consists of waiting and discharging time adjusted timer + solenoid valve + filtered faucet; by Ota-O1 discharger with air loss. (compressed air is discharged with water periodically. Seasonal (summer/winter) adjustment will be necessary)

B. Mini float condensate drain: It's an unprofessional type of drain (it can clog earlier, become functionless)

3-) With Zeromat, it becomes possible to discharge the water without air loss and there is no need for seasonal adjustment.

It's a professional piece of equipment. It's not affected from the pollution with the help of dust filters inside it. It saves energy because of zero air loss. So in a short time, you can amortize its cost. Automatic drain systems are placed under the air receivers & AF series compressed air filters & AF-04 series water separators. It is chosen according to the requirements of the compressed air system and discharge the liquid water without air loss.

ZEROMAT TIMED DRAIN SYSTEMS TECHNICAL DATA

Model	Water Drain Cup	Recommended Air Tank Model	Connection Size
ZEROMAT - 01	0,5 L	200 L - 1500 L	1/2"
ZEROMAT - 02	1 L	1500 L and ABOVE	1/2"

LASER AIR DRYER DRYER



Quality Compressed Air for Laser/Plasma Systems



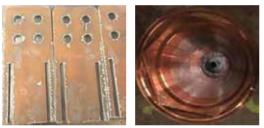
LASER AIR DRYER TECHNICAL DATA

- Max. Working Pressure : 16 bar (g)
- Pressure Dew Point :+3°C
- Atmospheric Dew Point : -22°C
- Airborne Water Pressure : 6 gram $/ m^3 / 7$ bar (g)

- Compressed Air Remaining Oil : 0,003 gram / m³
- Compressed Air Remaining Dust : 0,01 micron
- Compressed Air Quality
- Zero Air Loss Drain
- : ISO 8573-1: 0-1-4

SOLUTIONS

• It elongates the life of nozzles and electrodes in Laser and plasma cutting machines



500 PATLATMA / ÖNCESİ



2000 PATLATMA / SONRASI

2. OPERATION Cuts compressed air supply to prevent oil corrosion in these machines

OPERATION

Enables cutting with plasma machines until 40mm thickness

4. PERIODICAL MAINTENANCE Cuts compressed air supply when differential pressure gauges show red and gives sound and light alarm, also has alarm signal output. In case of alarm, the filter elements and active carbon have to be replaced.

LASER COMBINED AIR DRYER

Combined Pressure Air Dryer for Laser Cutting Machines

2



11



COMBINED LASER AIR DRYER TECHNICAL DATA

- Max. Working Pressure : 16 bar (g)
- Pressure Dew Point : -70°C
- Atmospheric Dew Point : -83°C
- Airborne Water Pressure : 0,0033 gram $/ m^3 / 7$ bar (g)

- Compressed Air Remaining Oil : 0,003 gram / m³
- Compressed Air Remaining Dust : 0,01 micron
- Zero Air Loss Drain



SOLUTIONS

OPERATION Cutting air supply : ISO 8573-1 : 0-1-1

Precise cut of stainless steel up to 2 mm [14,5 bar (g)]

OPERATION Quality pressurized air supply for laser cutting machine

PERIODIC MAINTENANCE
Need to change 3 air filter cartridges every 6 months, active carbon each year
and desiccant dryer filling material every 5 years.

HIGH CAPACITY WATER COOLED AIR DRYER

Water cooled air dryers for capacities higher than 120m³/min

2



N

WATER COOLED HIGH-TEMPERATURE TYPE TECHNICAL DATA

Model	Air Capacity Nm ³ / min	Nominal Power (KW)	Air Inlet and Outlet	Cooling Water Tube Diameter	Cooling Water T/H	Tube Diameter Dimensions (L*W*H)	Weight KG
DB - 100W	110	22.05	DN150	R p 2"	30	2800x1270x2300	2310
DB - 120W	130	25.01	DN150	R p 2"	36	2800x1270x2300	2552
DB - 150W	160	30.12	DN200	DN65	40	2860x1400x2500	2805
DB - 200W	210	36.08	DN200	DN80	56	3400x1500x2700	3630
DB - 250W	260	44.10	DN250	DN80	70	3530x1570x2800	4235
DB - 300W	310	51.45	DN250	DN80	84	3750x1700x2850	4730
DB - 350W	370	58.80	DN300	DN80	87	4000x1900x3150	5372
DB - 400W	430	66.15	DN300	DN100	98	4200x2200x3300	5786
DB - 500W	550	73.50	DN350	DN100	121	4600x2200x3400	6500
DB - 600W	630	93.80	DN400	DN125	145	4800x2500x3500	7320

a - 0.5MPa
a ~ 0.95MPa
С

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

NITROGEN GENERATOR MINI MODEL



Advanced System in Gas Separation Nitrogen Production Unit





MINI MODEL NITROGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	N ₂ Output Pressure (Barg)	Power V/ph/Hz
NITROPAK 5	45	250x800x950	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 10	56	300x800x1450	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 15	90	300x800x1850	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 20	200	400x950x1800	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 30	270	400x1000x2000	0.01	7,5	6	110 - 230 / 1 / 50 - 60

MINIMUM NITROGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 7,5 BAR (g)

	N ₂ Flow	(Nm³/h)	Operating Pres	sure: Up to 11,	5 bar (Standart	: 7 bar)			
MODEL/PURITY	97%	98%	99%	99.5%	99.9%	99.95%	99.99%	99.995%	99.999%
NITROPAK 5	4.95	3.37	2.8	1.2	1.1	0.95	0.85	0.8	0.5
NITROPAK 10	7.3	4.98	4.41	3.6	2.8	2.32	1.42	1.26	1
NITROPAK 15	10.95	7.47	6.21	5.4	4.2	3.48	2.13	1.9	1.5
NITROPAK 20	14.6	9.96	8.28	7.2	5.6	4.64	2.84	2.52	2
NITROPAK 30	21.9	14.94	12.42	10.8	8.4	6.96	4.26	3.8	3

OUR COMPANY CAN OPTIONALLY INSTALL A NITROGEN LIQUEFYING UNIT TO THESE MODELS OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

MODULAR NITROGEN GENERATOR

•

High Efficiency Systems in Nitrogen Gas Production Nitrogen Production Unit

2



NITROPA



Patented Products

ADVANTAGES OF THE MODULAR NITROGEN GENERATOR

Produces high-purity nitrogen gas from compressed air (purity up to 99,999%).

Due to its modular design (international patents pending);

- Creates the most appropriate solution to any capacity of required nitrogen gas.
- Modular design offers you ideal and economical opportunities as nitrogen consumption increases.
- Simply adjust your NITROPAK system by varying the number of PSA modules by yourself, no other adjustment or additional component is required.
- Modular design: Decreases energy costs due to ideal capacity utilization, that provides real savings to you.
- If we express another way, the capacity value does not fall swiftly while purity value increases like in the twin tower design.
- PSA modules are made from eloxal coated aluminum fins and aluminum cast heads with electrostatic heat coatings; this coupled with their ease of assembly and disassembly, a resistant PLC screen and good valves, they can operate for long periods of time.
- Inlet pressure of pressured air: 7,5bar(g), Nitrogen outlet pressure: 6,5bar(g)
- Inlet pressure of pressured air: 10bar(g), Nitrogen outlet pressure: 8bar(g)
- Inlet pressure of pressured air: 11,5bar(g), Nitrogen outlet pressure: 10,5 bar(g)
- Modular design offers you a compact construction; Ideal for container solutions with this size constancy.
- The spare parts are the same in the all models where identical components are used for the entire model range. This means, limited spare part management, easy maintenance and services.
- Same desiccant material and bead diameter use for all models.
- Modular NITROPAK is limited with a total of 8 pairs of modules. It possible to operate a total of 3 Modular NITROPAK systems with 8 module pairs with the same PLC and Nitrogen Analyzer.

WHAT IS PSA TECHNOLOGY?

Nitrogen generators consist of colons full of CMS (Carbon Molecular Sieve) Material. Under pressure, these colons hold all the materials except Argon noble gas in the air. During pressure application, Oxygen, CO_2 and water molecules attach to molecular sieve material. This process is known as pressure swing adsorption (PSA).

STANDARD EQUIPMENT

- Water separator for inlet of compressed air, 1 unit
- Water discharge system with zero air loss, 1 unit (Zeromat)
- Line filters to for feeding pressure air, 2 units (0,5 and 0,01 mg/ m^3)
- Output filter, 0.01 mg/m³, 1 pcs
- Pneumatic valves
- > PLC control system with fully automatic operations
- Pressure switch for automated Idle-Mode
- Sensor for inlet of feed compressed air quality
- Exhaust mufflers
- Regulator for nitrogen pressure

FIELDS OF APPLICATION

- Nitrogen gas is used in a variety of industrial applications.
- It is stored or produced on-site to supress other unwanted gases such as Oxygen in various processes.

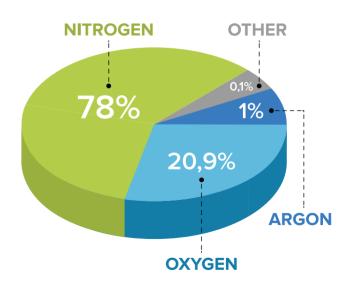
FOOD, MEDICINE, PACKAGING, AVIATION, AUTOMOTIVES, LASERCUTTING, ELECTRONICS, PETROCHEMICALS, PLASTIC INJECTIONS, COOLING, CHEMICAL, COATING, COSMETICS industries are the main sectors.

LCD TOUCH DISPLAY CONTROL PANEL PROPERTIES

- Total work time display
- Automatic or manual operation
- Measurement of gas purity constantly or instantly (Optional 30 days purity memory)
- Adjustable time settings
- Language (Turkish-English-Spanish)
- One touch technical service contact details
- Optional alarm with sound or light on demand
- Automatic stop control when outlet pressure increases



DRY AIR COMPOSITION





MODULAR NITROGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	N ₂ Output Pressure (Barg)	Power V/ph/Hz
NITROPAK 102	306	480x725x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 104	457	480x950x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 106	609	480x1175x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 108	760	480x1400x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 110	912	480x1625x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 112	1063	480x1850x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 114	1214	480x2075x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 116	1365	480x2300x1740	0.01	7,5	6	110 - 230 / 1 / 50 - 60

MINIMUM NITROGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 7,5 BAR (g)

	N ₂ Flow	(Nm³/h)	Operating P	ressure: Up to 1	1,5 bar (Standa	nrt: 7 bar)			
MODEL/PURITY	97%	98%	99%	99.5%	99.9%	99.95%	99.99%	99.995%	99.999%
NITROPAK 102	31.2	27	20.7	17	12	9.9	6	5.1	3.9
NITROPAK 104	62.4	54	41.4	34	24	19.8	12	10.2	7.8
NITROPAK 106	93.6	81	62.1	51	36	29.7	18	15.3	11.7
NITROPAK 108	124.8	108	82.8	68	48	39.6	24	20.4	15.6
NITROPAK 110	156	135	103.5	85	60	49.5	30	25.5	19.5
NITROPAK 112	187.2	162	124.2	102	72	59.4	36	30.6	23.4
NITROPAK 114	218.4	189	144.9	119	84	69.3	42	35.7	27.3
NITROPAK 116	249.6	216	165.6	136	96	79.2	48	40.8	31.2

CORRECTION FACTORS

PRESSURE INLET BAR (psi) FOR 7,5 BAR (g) INLET

COMPRESSED AIR INLET PRESSURE	6,5 (94,3)	7,5 (108,8)	8,5 (123,3)		10,5 (152,3)
PERFORMANCE PERCENTAGE	0,84	1	1,08	1,16	1,19

COMPRESSED AIR INLET TEMPERATURE IN °C (°F)

5	10	15	20	25	30	35	40	45	50
(41)	(50)	(59)	(68)	(77)	(86)	(95)	(104)	(113)	(112)
0,85	1,03	1,02	1	0,93	0,86	0,8	0,72	0,6	0,52



WITH A TOLARANCE OF ±5%

2 CHECK REFERENCE CONDITIONS

3 PLEASE CONTACT CUSTOMER SERVICE AND/OR REPRESENTATIVE FOR ADVICE

OUR COMPANY CAN OPTIONALLY INSTALL A NITROGEN LIQUEFYING UNIT TO THESE MODELS OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

NITROGEN GENERATOR TWINTOWER MODEL

High Efficiency Systems in Nitrogen Gas Production Nitrogen Production Unit

1





ADVANTAGES OF THE NITROGEN GENERATOR

- Reliable and economical N₂ production with PSA technology up to 99,999% purity
- Amortizes costs in less than 2 years time.
- The spare parts are in our stock because same components are used in all models. Periodic maintenance is only once in every 6 months and economical.
- It eliminates logistical or supplier problem which arise from the transportation of liquid or cylinder nitrogen.
- AAG Nitrogen Generator unit was designed to swiftly amortize your investments by helping you save substantially on nitrogen consumption.

STANDARD EQUIPMENT

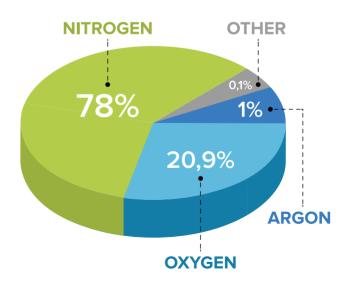
- Water separator for inlet of feed pressure air, 1 unit
- Water discharge system with zero air loss, 1 unit (Zeromat)
- Line filters for feeding pressurized air, 2 units (0,5 and 0,01 mg/m³)
- Outlet filter, 1 pc, 0.01 mg/m³
- Pneumatic valves
- PLC control system with fully automated operations
- Pressure switch for automated Idle-Mode
- Sensor for compressed air inlet
- Exhaust mufflers
- Regulator for nitrogen pressure

LCD TOUCH DISPLAY CONTROL PANEL PROPERTIES

- Total work time display
- Automatic or manual operation
- Measurement of gas purity constantly or instantly (Optional 30 days purity memory)
- Adjustable time settings
- Language (Turkish-English-Spanish)
- One touch technical service contact details
- > Optional alarm with sound or light on demand
- Automatic stop control when outlet pressure increases



DRY AIR COMPOSITION



FIELDS OF APPLICATION

- Nitrogen gas is used in a variety of industrial applications.
- It is stored or produced on-site to supress other unwanted gases such as Oxygen in various processes.

FOOD, MEDICINE, PACKAGING, AVIATION, AUTOMOTIVES, LASERCUTTING, ELECTRONICS, PETROCHEMICALS, PLASTIC INJECTIONS, COOLING, CHEMICAL, COATING, COSMETICS industries are the main sectors.

INDUSTRY	APPLICATION
Food and MAP Processes	Fruit Juice, Milk, Water and Coffee Packaging / Olive Oil / Wine Beverage and Storage / Cooking Oil Grinding Cold Storage of Fresh Vegetables
Electronics	Laser Cutting / Heat Application
Medical Products	Packaging / Processes
Smelting	Nitration / Isolation
Metal Works	Heat Application / Aluminium Extrusion / Laser Cutting
Chemical	Reservoir Isolation / Solvent Isolation / Fuel Storage Polymer Production / Solvent Dye Production
Automotive	Tyre Inflating / Leakage Tests
Other	Pressure Control / Copper Cable / Block Injection

BASIC TECH. FEATURES	
Nitrogen Purity	up to 99,999%
Nitrogen Pressure Max.	300 bar (g) 🜟
Min. Air Pressure	6 bar
Max. Particle Content	0,01 ųm
Electricty Consumption	120W - 230 VAC

(1) Please contact us for higher nitrogen pressure * NITROGEN BOOSTER COMPRESSOR



TWINTOWER MODEL NITROGEN GENERATORS TECHNICAL DATA

					2	
Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	N ₂ Output Pressure (Barg)	Power V/ph/Hz
NITROPAK 213	740	750x750x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 226	950	800x1060x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 239	1850	900x1270x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 252	2000	1000x1400x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 265	2150	1000x1600x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 278	2600	1000x1800x2500	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 291	3200	1000x1900x3000	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 304	3600	1200x2000x3000	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 305	4000	2245x4074x2787	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 307	4400	2375x4024x3054	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 309	4800	2370x4020x3317	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 311	5200	2370x4020x3317	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 313	5600	2370x4120x3350	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 315	6000	2370x4120x3350	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 317	6400	2400x4125x3611	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 319	6800	2590x4200x3900	0.01	7,5	6	110 - 230 / 1 / 50 - 60
NITROPAK 321	7200	2590x4200x3900	0.01	7,5	6	110 - 230 / 1 / 50 - 60

MINIMUM NITROGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 7,5 BAR (g)

	N ₂ Flow	(Nm³/h)	Operating	Pressure: Up	to 11,5 bar (S	tandart: 7 barj)			
MODEL / PURITY	95%	97%	98%	99%	99.5%	99.9%	99.95%	99.99%	99.995%	99.999%
NITROPAK 213	155	103	89.1	70.3	58.4	39.6	32.7	19.8	16.8	13
NITROPAK 226	310	206	178.2	140.6	116.8	79.2	65.4	39.6	33.6	26
NITROPAK 239	465	309	267.3	210.9	175.2	118.8	98.1	59.4	50.4	39
NITROPAK 252	620	412	356.4	281.2	233.6	158.4	130.8	79.2	67.2	52
NITROPAK 265	775	515	445.5	351.5	292	198	163.5	99	84	65
NITROPAK 278	930	618	534.6	421.8	350.4	237.6	196.2	118.8	100.8	78
NITROPAK 291	1085	721	623.7	492.1	408.8	277.2	228.9	138.6	117.6	91
NITROPAK 304	1240	824	712.8	562.4	467.2	316.8	261.6	158.4	134.4	104
NITROPAK 305	1395	927	801.9	632.7	525.6	356.4	294.3	178.2	151.2	117
NITROPAK 307	1550	1030	891	703	584	396	327	198	168	130
NITROPAK 309	1705	1133	980.1	773.3	642.4	435.6	359.7	217.8	184.8	143
NITROPAK 311	1860	1236	1069.2	843.6	700.8	475.2	392.4	237.6	201.6	156
NITROPAK 313	2015	1339	1158.3	913.9	759.2	514.8	425.1	257.4	218.4	169
NITROPAK 315	2170	1442	1247.4	984.2	817.6	554.4	457.8	277.2	235.2	182
NITROPAK 317	2325	1545	1336.5	1054.5	876	594	490.5	297	252	195
NITROPAK 319	2480	1648	1425.6	1124.8	934.4	633.6	523.2	316.8	268.8	208
NITROPAK 321	2635	1751	1514.7	1195.1	992.8	673.2	555.9	336.6	285.6	221

CORRECTION FACTORS

PRESSURE INLET BAR (psi) FOR 7,5 BAR (g) INLET

COMPRESSED AIR INLET PRESSURE	6,5	7,5	8,5	9,5	10,5
	(94,3)	(108,8)	(123,3)	(137,8)	(152,3)
PERFORMANCE PERCENTAGE	0,84	1	1,08	1,16	1,19

COMPRESSED AIR INLET TEMPERATURE IN °C (°F)

5	10	15	20	25	30	35	40	45	50
(41)	(50)	(59)	(68)	(77)	(86)	(95)	(104)	(113)	(112)
0,85	1,03	1,02	1	0,93	0,86	0,8	0,72	0,6	0,52

REFERENCE CONDITIONS ② Ambient Temperature Working Range : +5 / +40°C (41°F / 104°F) Minimum Air Inlet Pressure : 6,5 bar (g) (94,3 psi) Maximum Air Inlet Pressure : 11,5 bar (g) (181,3 psi) Please Check Correction Factor Compressed Air Inlet Quality: ISO 8573-1 1. Quality 1-1-2 or 1. Quality 1-1-4 Electrical Power Supply : 110 / 230V, 50/60Hz

WITH A TOLARANCE OF ±5% 2 CHECK REFERENCE CONDITIONS

PLEASE CONTACT CUSTOMER SERVICE AND/OR REPRESENTATIVE FOR ADVICE

OUR COMPANY CAN OPTIONALLY INSTALL A NITROGEN LIQUEFYING UNIT TO THESE MODELS OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

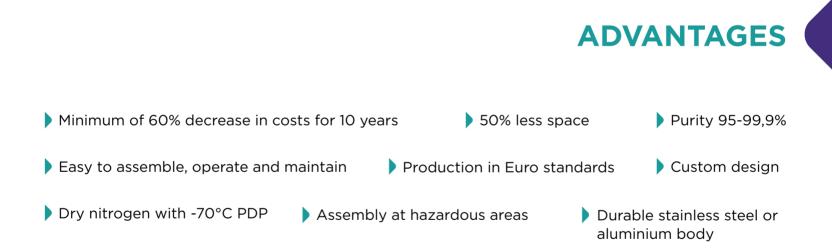
MEMBRANE NITROGEN GENERATORS

Advanced System in Gas Separation Nitrogen Production Unit









ISO 8573-1 - TOTAL OIL & PARTICLES

COMPRESSED AIR PURITY CLASSES FOR PARTICLES

Class ^a	Maximum number of particles per cubic metre as a function of particle size, d ^b						
	0,1 μm < d ≤ 0,5 μm	0,5 µm < d ≤ 1,0 µm	1,0 µm < d ≤ 5,0 µm				
0	As specified by the equi	oment user or supplier and mc	re stringent than class 1				
1	≤ 20.000	≤ 400	≤ 10				
2	≤ 400.000	≤ 6.000	≤ 100				
3	Not specified	≤ 90.000	≤ 1.000				
4	Not specified	Not specified	≤ 10.000				
5	Not specified	Not specified	≤ 100.000				
Class	Mass concentration C _p mg/m ³						
6	$0 < C_p \le 5$						
7	$5 < C_{p} \le 10$						
Х	C _p > 10						

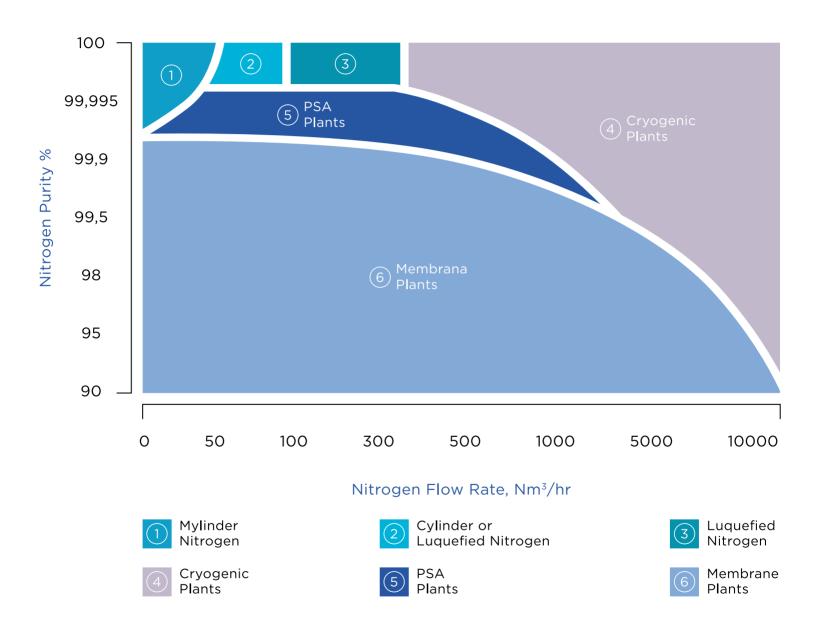
a To quality for a class designation, each size range and particle number within a class shall be met

ISO 8573-1 - TOTAL OIL & PARTICLES

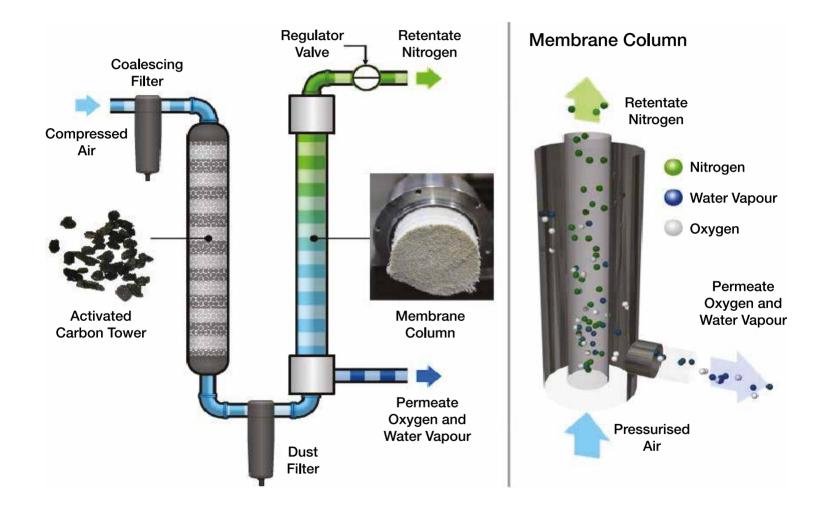
COMPRESSED AIR PURITY CLASSES FOR TOTAL OIL

Class	Concentration of total oil (liquid, aerosol and vapur) mg/m ³
0	As specified by the equipment user or supplier and more stringent than class 1
1	≤ 0,01
2	≤ 0,1
3	≤ 1
4	≤ 5
Х	> 5

EFFICIENCY ZONES FOR PSA, MEMBRANE AND CRYOGENIC PLANTS



FLOW CHART







PROJECTS



OXYGEN GENERATOR MINI MODEL

Advanced System in Gas Separation Oxygen Production Unit







MINI MODEL OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 5	100	250x850x1120	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 10	160	300x850x1620	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 15	200	400x955x1270	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 20S	240	400x955x1670	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 20M	280	400x955x1930	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 20L	300	400x955x2000	0.01	4	3	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 4 BAR (g)

Pin = 4 (BARg)	0 ₂ Flow (Nm³/h)	Compr. Air Consumption (Nm ³ /h)
MODEL / PURITY	95 %	95 %
OKSİPAK 5	1,065	13,845
OKSİPAK 10	2,13	27,69
OKSİPAK 15	3,195	41,535
OKSÍPAK 20S	4,26	55,38
OKSİPAK 20M	5,325	69,225
OKSÍPAK 20L	6,39	83,07

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM





MINI MODEL OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 5	100	250x850x1120	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 10	160	300x850x1620	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 15	200	400x955x1270	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 20S	240	400x955x1670	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 20M	280	400x955x1930	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 20L	300	400x955x2000	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 6,5 BAR (g)

Pin = 6,5 (BARg)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ^{3/h})	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ^{3/h})	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ³ /h)
MODEL / SAFLIK	90 %	90 %	93 %	93 %	95 %	95 %
OKSİPAK 5	0,35	3,55	0,3	3,55	0,25	3,55
OKSİPAK 10	0,8	7,9	0,65	7,9	0,56	7,9
OKSİPAK 15	1,2	12	1	12	0,85	12
OKSİPAK 20S	1,97	19,7	1,6	19,7	1,4	19,7
OKSİPAK 20M	2,8	28,6	2,2	28,6	2	28,6
OKSİPAK 20L	3,2	32	2,6	32	2,2	32

FİRMAMIZ KATALOGDAKİ DEĞERLERİ ARAŞTIRMA, GELİŞTİRME ÇALIŞMALARINA GÖRE PARALEL OLARAK DEĞİŞTİREBİLİR. DAHA BÜYÜK KAPASİTELER VE MODELLER İÇİN LÜTFEN EKİBİMİZLE İLETİŞİME GEÇİNİZ.

www.aagmakina.com /	/ info@aagmakina.com
---------------------	----------------------

MODULAR OXYGEN GENERATOR

Patented Products 2

Advanced System in Gas Separation Oxygen Production Unit





ADVANTAGES OF THE AAG OXYGEN GENERATOR

Produces high-purity oxygen gas from compressed air (purity up to 93±2).

Due to its modular design (international patents pending);

- Creates the most appropriate solution to any capacity of required oxygen gas.
- Modular design offers you ideal and economical opportunities as oxygen consumption increases.
- Simply adjust your OKSIPAK system by varying the number of PSA modules by yourself, no other adjustment or additional component is required.
- Modular design: Decreases energy costs due to ideal capacity utilization, which provides real savings to you.
- If we express another way, the capacity value does not fall swiftly while purity value increases like in the twin tower design.
- PSA modules are made from eloxal coated aluminum fins and aluminum cast heads with electrostatic heat coatings; this coupled with their ease of assembly and disassembly, a resistant PLC screen and good valves, they can operate for long periods of time.
- Inlet pressure of pressured air: 6,5bar(g), Oxygen outlet pressure: 5,5bar(g) [2.Option: 3 Bar(g)]
- Modular design offers you a compact construction; Ideal for container solutions with this size constancy.
- The spare parts are the same in the all models where identical components are used for the entire model range. This means, limited spare part management, easy maintenance and services.
- Same desiccant material and bead diameter use for all models.
- Modular OKSIPAK is limited with a total of 8 pairs of modules. It possible to operate a total of 3 Modular OKSIPAK systems with 8 module pairs with the same PLC and Oxygen Analyzer.

WHAT IS PSA TECHNOLOGY?

Oxygen generators consist of colons full of CMS (Carbon Molecular Sieve) Material. Under pressure, these colons hold all the materials except Oxgyen and Argon noble gas in the air. During pressure application, Nitrogen, CO_2 and water molecules attach to molecular sieve material. This process is known as pressure swing adsorption (PSA).

FIELDS OF APPLICATION

Oxygen gas is used in a variety of industrial applications.

HOSPITALS, LABORATORIES, OXYFUEL TECHNOLOGY, WELDING, BRAZING AND STEEL CUTTING, FISH FARMING, OZONE, WASTE WATER TREATMENT industries are the main sectors.



OPTIONAL EQUIPMENT
 Dew-point analyzer
 Oxygen analyzer
 Electronic flow meter
 Output sterile bacterium filter
 Pressure and temperature transmitter for

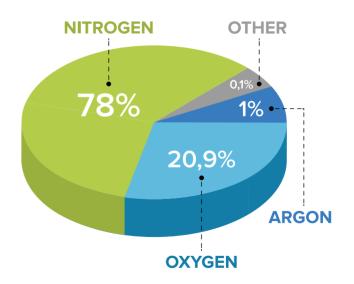
air feed

LCD TOUCH DISPLAY CONTROL PANEL PROPERTIES

- Total work time display
- Automatic or manual operation
- Measurement of gas purity constantly or instantly (Optional 30 days purity memory)
- Adjustable time settings
- Language (Turkish-English-Spanish)
- One touch technical service contact details
- Optional alarm with sound or light on demand
- Automatic stop control when outlet pressure increases



DRY AIR COMPOSITION





MODULAR OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 102	306	480x725x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 104	457	480x950x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 106	609	480x1175x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 108	760	480x1400x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 110	912	480x1625x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 112	1063	480x1850x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 114	1214	480x2075x1740	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 116	1365	480x2300x1740	0.01	4	3	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 4 BAR (g)

Pin = 4 (BARg)	O ₂ Flow (Nm³/h)	Compr. Air Consumption (Nm³/h)
MODEL / PURITY	95 %	95 %
OKSİPAK 102	5,85	76,05
OKSIPAK 104	11,7	152,1
OKSİPAK 106	17,55	228,15
OKSİPAK 108	23,4	304,2
OKSİPAK 110	29,25	380
OKSİPAK 112	35,1	456
OKSİPAK 114	40,95	532
OKSIPAK 116	46,8	608

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

REFERENCE CONDITIONS 2

Oxygen Output Pressure : 5 bar (g) / 87 psi (g)

Oxygen Dewpoint : -60°C

Oxygen Purity 93±3% With Change In Operating. (All Generators)

Unit Inlet Air Quality: ISO 8573-1 : 2010Oxygen Quality: ISO 8573-1 : 2010

WITH A TOLARANCE OF ±5%

2 CHECK REFERENCE CONDITIONS

3 PLEASE CONTACT CUSTOMER SERVICE AND/OR REPRESENTATIVE FOR ADVICE

MODULAR OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 102	306	480x725x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 104	457	480x950x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 106	609	480x1175x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 108	760	480x1400x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 110	912	480x1625x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 112	1063	480x1850x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 114	1214	480x2075x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 116	1365	480x2300x1740	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 6,5 BAR (g)

Pin = 6,5 (BARg)	O ₂ Flow (Nm³/sa) 5,5 (BARg)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)
MODEL / SAFLIK	90 %	93 %	95 %
OKSİPAK 102	2,7	2,6	2,5
OKSİPAK 104	5,4	5,2	5
OKSİPAK 106	8,1	7,8	7,5
OKSİPAK 108	10,8	10,3	10
OKSİPAK 110	13,5	12,8	12,5
OKSİPAK 112	16,2	15,1	15
OKSİPAK 114	16,9	17,7	17,5
OKSİPAK 116	21,6	20,3	20

FOR OTHER REFERENCES PLEASE CONTACT OUR SALES TEAM

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES. FOR BIGGER CAPACITIES AND MODELS, PLEASE CONTACT WITH OUR TEAM

OXYGEN GENERATOR TWINTOWER MODEL

n

目論

長倉

2

Advanced System in Gas Separation Oxygen Production Unit

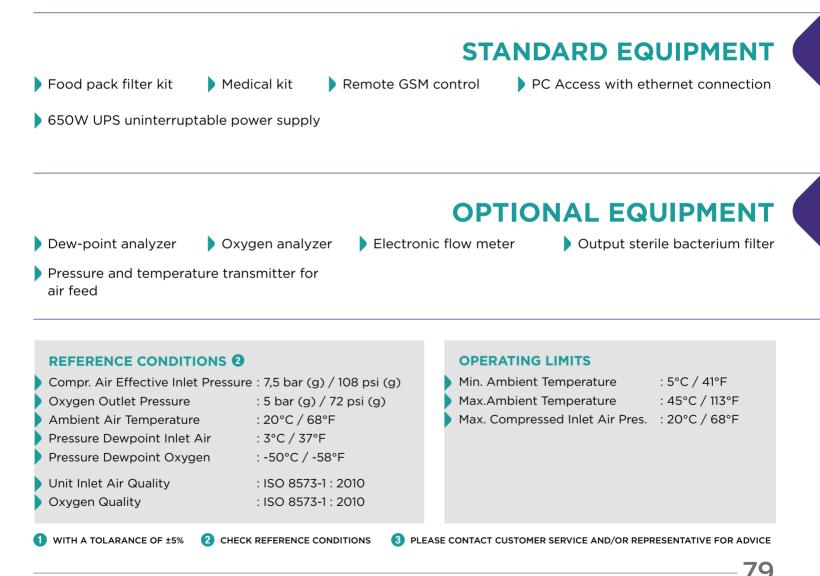




ADVANTAGES OF THE OXYGEN GENERATOR

- AAG oxygen generators produce high purity air from compressed air. It provides a continuous supply of with competitive prices compared to alternative sources.
- AAG oxygen generators are designed to amortize your investment rapidly by saving on oxygen consumption in big quantities.

OKSIPAK can also be connected to an external storage unit to store and cease production/consumption when in need.



LCD TOUCH DISPLAY CONTROL PANEL PROPERTIES

- Total work time display
- Automatic or manual operation
- Measurement of gas purity constantly or instantly (Optional 30 days purity memory)
- Adjustable time settings
- Language (Turkish-English-Spanish)
- One touch technical service contact details
- Optional alarm with sound or light on demand
- Automatic stop control when outlet pressure increases



NITROGEN OTHER

DRY AIR COMPOSITION

FIELDS OF APPLICATION

Oxygen gas is used in a variety of industrial applications.

HOSPITALS, LABORATORIES, OXYFUEL TECHNOLOGY, WELDING, BRAZING AND STEEL CUTTING, FISH FARMING, OZONE, WASTE WATER TREATMENT industries are the main sectors.





TWINTOWER MODEL OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 208	700	750x750x2500	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 216	950	800x1060x2500	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 224	1350	900x1270x2500	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 232	2100	1000x2000x2500	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 240	3400	1000x2000x3400	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 248	3500	1000x2000x3400	0.01	4	3	110 - 230 / 1 / 50 - 60
OKSİPAK 256	3500	1000x2000x3400	0.01	4	3	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 4 BAR (g)

Pin= 4 (BARg)	O ₂ Flow (Nm³/h)	Compr. Air Consumption (Nm ³ /h)
MODEL / PURITY	95%	95 %
OKSİPAK 208	19,75	256,7
OKSÍPAK 216	39,5	513,5
OKSİPAK 224	59,25	770,25
OKSÍPAK 232	79	1027
OKSİPAK 240	98,75	1283
OKSİPAK 248	118,5	1540
OKSİPAK 256	138,25	1797

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

81



TWINTOWER MODEL OXYGEN GENERATORS TECHNICAL DATA

Model	Weight (Kg)	Dimensions L x D x H (mm)	Content (µm)	Inlet Air Pressure (Barg)	0 ₂ Output Pressure (Barg)	Power V/ph/Hz
OKSİPAK 208	700	750x750x2500	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 216	950	800x1060x2500	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 224	1350	900x1270x2500	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 232	2100	1000x2000x2500	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 240	3400	1000x2000x3400	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 248	3500	1000x2000x3400	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60
OKSİPAK 256	3500	1000x2000x3400	0.01	6,5	5,5	110 - 230 / 1 / 50 - 60

MINIMUM OXYGEN OUTPUT FLOW WITH COMPRESSED AIR INLET PRESSURE OF 6,5 BAR (g)

Pin = 6,5 (BARg)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ³ /h)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ³ /h)	0 ₂ Flow (Nm³/sa) 5,5 (BARg)	Compr. Air Consumption (Nm ³ /h)
MODEL / SAFLIK	90 %	90 %	93 %	93 %	95 %	90 %
OKSİPAK 208	9	90	8,3	100	7,5	97,5
OKSİPAK 216	18	180	16,5	200	15	195
OKSİPAK 224	27	270	24,9	300	22,5	293
OKSİPAK 232	36	360	33,2	400	30	390
OKSİPAK 240	45	450	41,5	500	37,5	490
OKSİPAK 248	54	540	49,5	600	45	590
OKSİPAK 256	63	630	58,1	700	52,5	690

OUR COMPANY MAY CHANGE THE VALUES IN THE CATALOGUE ACCORDING TO THE RESEARCH AND DEVELOPMENT STUDIES.

NOTES

NOTES



Ø Merkez Mah.İdris Köşkü Cad. Kutucu Sok.
 No: 3 Pierre Loti EYÜP - İSTANBUL / TURKEY
 444 73 85 # +90 (212) 563 83 55
 www.aagmakina.com minfo@aagmakina.com

